

# Black-Seal Special Silicone



## Extremely resistant against oil and grease

WEICON Black-Seal is black, high-temperature-resistant (+280°C/+536°F), free of solvents, strong, oil-resistant, grease-resistant, pressure-resistant, resistant to ageing and extremely elastic (breaking elongation of approx. 500%). It is suitable for bonding and sealing in applications where particularly high oil and grease resistance is required. The product can be used on gearbox, valve and casing covers, oil sumps, water pumps, gears and axles, flanges, tanks and containers, and in many other areas.

### Technical Data

Base	1-C. polysiloxane (acetate)	
Colour	black	
Solid content	96 %	
Cure type	moisture-curing	
Stability/run-off	ASTM D 2202	1.0 mm
Density	1,06 g/cm <sup>3</sup>	
Curing condition	from +5°C to +40°C and 30% to 95% rel. air humidity	
Processing temperature	+5°C to +35°C	
Curing speed	in the first 24 h	2 -3 mm
Skin-over time	7 min.	
Gap bridging up to max.	5 mm	
Max. sealing joint width	25 mm	
Tensile strength	ISO 37 / S3A	2 N/mm <sup>2</sup>
Tensile strength of the pure adhesive and sealant	ISO 37	2 N/mm <sup>2</sup>
Elongation at break (tensile)	DIN 53504/ASTM D412	500 %
Medium lap shear strength (DIN EN 1465/ASTM D 1002)	0,7 N/mm <sup>2</sup>	
Elongation at break	ISO 37, S3A	470 %
Tear resistance	DIN 53515 / ASTM D 1002	4 kN/m
Elongation at 100 %	ISO 37 S3A	0,7 N/mm <sup>2</sup>
Movement absorption max.	15 %	
Volume change	DIN 52451	-9 %
Hardness (Shore A)	DIN ISO 7619	30±5
Temperature resistance	-60 °C to briefly +280 °C (approx. 2 h) +300 °C	
Thermal conductivity	0,2 W/m·K	
Resistance	2,5 x 10 <sup>15</sup> Ω·m	
Dielectric strength	21,0 kV/mm	
Building material class	DIN 4102	B 2
Shelf life	12 mon.	

### Approvals / Guidelines

ISSA Code	75.634.24/25/26
IMPA Code	815248/85/86

### Surface pre-treatment

Surfaces must be clean and free of grease. Many surface soiling, such as oil, grease, dust and dirt can be removed with WEICON

Surface Cleaner. For heavily soiled metal surfaces, we recommend Cleaner Spray S; for removing old colour residues or adhesive

residues, WEICON Sealant and Adhesive Remover is ideal. Most materials can be bonded to and among each other. For certain materials or special requirements, we recommend the use of a

bonding agent (primer). Mechanical surface pre-treatment e.g. by grinding or sanding can also improve the adhesion considerably.

FENG FU PRIVATE LTD  
www.fengfupte.com  
Email: fengfu@ffpte.com  
Whatsapp: +65 8854 6437  
Call us at: +65 9816 1980

#### Note

The specifications and recommendations given in this technical data sheet must not be seen as guaranteed product characteristics. They are based on our laboratory tests and on practical experience. Since individual application conditions are beyond our knowledge, control and responsibility, this information is provided without any obligation. We do guarantee the continuously high quality of our products. However, own adequate laboratory and practical tests to find out if the product in question meets the requested properties are recommended. A claim cannot be derived from them. The user bears the only responsibility for non-appropriate or other than specified applications.

WEICON Middle East L.L.C.  
United Arab Emirates  
phone +971 4 880 25 05  
info@weicon.ae

WEICON Czech Republic s.r.o.  
Czech Republic  
phone +42 (0) 417 533 013  
info@weicon.cz

WEICON GmbH & Co. KG  
(Headquarters) Germany  
phone +49 (0) 251 9322 0  
info@weicon.de

WEICON Romania SRL  
Romania  
phone +40 (0) 3 65 730 763  
office@weicon.com

WEICON South East Asia Pte Ltd  
Singapore  
Phone (+65) 6710 7671  
info@weicon.com.sg

WEICON Inc.  
Canada  
phone +1 877 620 8889  
info@weicon.ca

WEICON Ibérica S.L.  
Spain  
phone +34 (0) 914 7997 34  
info@weicon.es

WEICON Italia S.r.l.  
Italy  
phone +39 (0) 010 2924 871  
info@weicon.it

WEICON SA (Pty) Ltd  
South Africa  
phone +27 (0) 21 709 0088  
info@weicon.co.za

WEICON Kimya Sanayi Tic. Ltd. Şti.  
Turkey  
phone +90 (0) 212 465 33 65  
info@weicon.com.tr

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## Processing

Application methods: Cartridge gun for 310 ml cartridges, compressed air gun, we recommend a version with piston rod (WEICON Compressed Air Cartridge Gun), automatic dosing systems. Squeeze out by hand, close tube again immediately after use, opened tubes should be used up as quickly as possible Processing Presspack Remove tamper-evident seal. Regulate discharge by smooth turning of the cap from min. to max. Press the lever and process the medium. After having turned the cap into the “min.” position the valve closes automatically and the product flow is stopped. Joining the components In order to guarantee an ideal wetting, the bonding parts need to be joined, before the adhesive skins over (skin-over time).

## Storage

When unopened and stored in normal climate (+23°C and 50 % rel. air humidity), WEICON Elastic Adhesives and Sealants have a shelf life of 12 months.

## Instructions for use

When using WEICON products, the physical, safety-related, toxicological and ecological data and regulations in our EC safety data sheets (www.weicon.com) must be observed.

## Accessories

- 10025241 V-Joint Nozzle, 1 PCE
- 10033114 Compressed Air Cartridge Gun, 1 PCE
- 10020751 Cartridge Gun Special, 1 PCE
- 10000441 Cartridge Gun, 1 PCE

## Available sizes

- 10000763 Black-Seal Special Silicone, 200 ml, black
- 10022221 Black-Seal Special Silicone, 310 ml, black
- 10022222 Black-Seal Special Silicone, 85 ml, black

To the product detail page:



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